

Work Order ID 58582

Wednesday, May 12, 2010 8:27:43 AM



Page 1

Item ID: D3913-9

Accepted



Setup Start

A standard linear barcode is located at the bottom left of the page, consisting of vertical black bars of varying widths on a white background.

Revision ID:

Item Name: Hinge Rib

Stop

Start Date: 5/12/2010 Start Qty: 3.00



Cust Item ID

Required Date: 5/14/2010 **Req'd Qty:** 3.00



Customer:

Reference:

Approvals:

Process Plan: MF

Date: 10-5-12

Tooling

Date:

Run Start

A standard linear barcode is located at the bottom of the page, consisting of vertical black bars of varying widths on a white background.

OC:

Date:

SPC (V/N)

5

Stop

A standard linear barcode is located at the bottom of the page, consisting of vertical black bars of varying widths on a white background.

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 58582

Wednesday, May 12, 2010 8:27:43 AM



Page 2

Item ID: D3913-9

Accept



Setup Start



Revision ID:

Item Name: Hinge Rib

Stop



Start Date: 5/12/2010 Start Qty: 3.00



Cust Item ID:

Required Date: 5/14/2010 Req'd Qty: 3.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

130



QC

Quality Control

Operation
Description

QC21- Final Inspection - Work Order Release

Set Up/
Run Hours

0.00

Draw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

10/05/17

Memo

0.00

R10-5-13
③

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Wednesday, May 12, 2010 8:27:42 AM

Page 1

Work Order ID: 58582



Parent Item: D3913-9



Parent Item Name: Hinge Rib

Start Date: 5/12/2010

Required Date: 5/14/2010

Comments: IPP Rev:A new issue DD 10.03.19 verified by:EC

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
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M304TS0.750W.049

Purchased

No

100

f

343.9493

7.875

304 SQ Tube .75x.75x.049W



SAD 10-05-12

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
MAT	200	_____
113763	0	_____
114323	200	Q4.868Y
MAT017	143.9493368	_____
113763	24.25	_____
114298	119.699337	_____

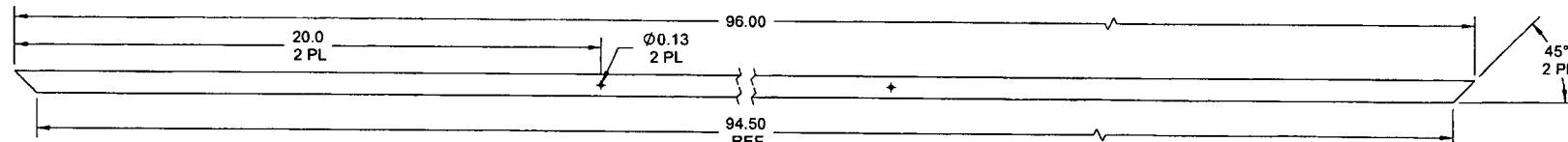
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

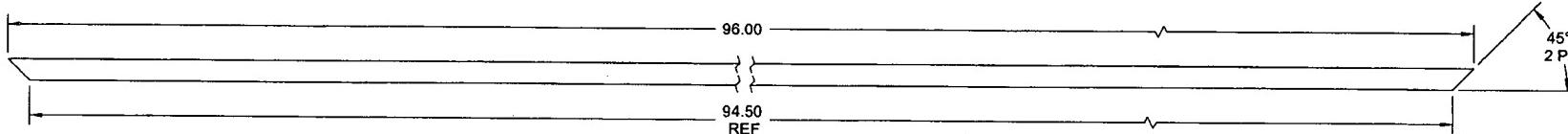
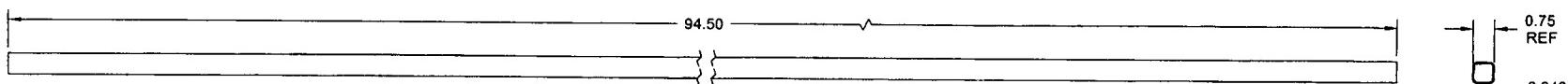
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

8 7 6 5 4 3 2 1

**D3913-1 RIB**

58582

**D3913-3 RIB****D3913-7 RIB****D3913-9 HINGE RIB****NOTES:**

- 1) MATERIAL -1, -3, -9: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.049 WALL
REF DART SPEC. M304TS0.750W.049
- 7: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.50 X 0.50 X 0.049 WALL
REF DART SPEC. M304TS0.500W.049
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: SEE ASSEMBLED WEIGHTS

8 7 6 5 4 3 2 1

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	
MFG. APPR.		D3913	
APPROVED		REV. A	
DE APPR.		SHEET 5 OF 6	
DATE 10.03.16		TITLE	SCALE
LONG BASKET BASE ASSY (350) NTS		COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

RELEASED
 2010-03-22
M

A

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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